

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

1-20 (Cancel)

21. (original) An apparatus for forming compressed dosage forms from a powder, comprising

- a) a die table having a plurality of die cavities therein, said die cavities being arranged in multiple, concentric rows around the perimeter of said die table;
- b) punches aligned with and insertable into said die cavities for compressing said powder into compressed dosage forms in each of said die cavities; and
- c) rollers aligned with each of said concentric rows of die cavities for pressing said punches into said die cavities, each roller being sized such that the dwell time under compression of all of said punches is equal.

22. (original) The apparatus according to claim 21, wherein said rollers are mounted on at least one compression frame capable of deflecting under the force of compression, such that upon deflection of said compression frame, said rollers are radially displaced in a direction parallel to their original position.

23. (original) The apparatus according to claim 22, wherein said frame has a C-shape.

24. (original) The apparatus of claim 22, wherein said compression frame comprises a throat and two arms, wherein said arms form an oblique angle with respect to the axial axis of said rollers.

25. (original) The apparatus of claim 22, wherein said compression frame is capable of pivoting about an axis to move away from the compression module.

26. (original) The apparatus according to claim 22, wherein the compression frame is capable of withstanding a force of up to about 200 kN.

27-39 (Cancel)